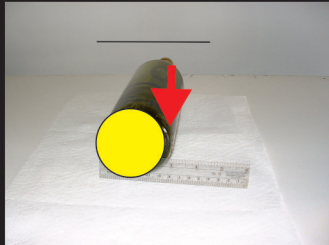


BOTTLE SETUP



TEXT ON BOTTLE



WIDTH OF BOTTLE



TEXT 2/3RD OF WIDTH



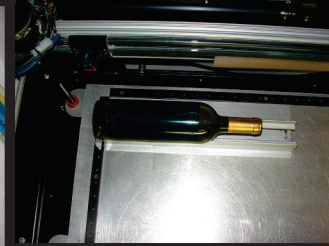
LASER MASK AREA



SMOOTH LASER MASK



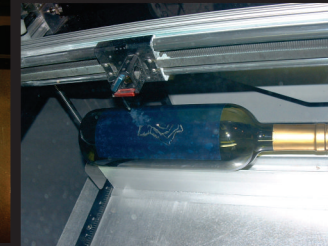
REMOVE BUBBLES



USE 6X12 JIG



LASER PAPER MASK FIRST



LASER MASK



RE LASER IF NEEDED



CUT BAG TO SIZE OF MASK



TAPE TO SIZE OF MASK



BLAST AT 40 LBS



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